

82° Drill Mills



Uncoated



AITiN Coated

2-Flute, Drill Mills, 82° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
1/8	.1250	5/8	2	1/8	RDM20508	RDM20608
3/16	.1875	3/4	2-1/2	3/16	RDM20512	RDM20612
1/4	.2500	1	3	1/4	RDM20516	RDM20616
5/16	.3125	1	3	5/16	RDM20520	RDM20620
3/8	.3750	1	3	3/8	RDM20524	RDM20624
7/16	.4375	1	3	7/16	RDM20528	RDM20628
1/2	.5000	1	3	1/2	RDM20532	RDM20632



Uncoated



AITiN Coated

4-Flute, Drill Mills, 82° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
1/8	.1250	5/8	2	1/8	RDM40508	RDM40608
3/16	.1875	3/4	2-1/2	3/16	RDM40512	RDM40612
1/4	.2500	1	3	1/4	RDM40516	RDM40616
5/16	.3125	1	3	5/16	RDM40520	RDM40620
3/8	.3750	1	3	3/8	RDM40524	RDM40624
7/16	.4375	1	3	7/16	RDM40528	RDM40628
1/2	.5000	1	3	1/2	RDM40532	RDM40632

Carbide Endmills



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Tolerances	Diameter	Shank
All Sizes	+0.000, -0.003	+0.000, -0.0005